INDUSTRIAL SERVICE

### **KONECRANES**

## Industrial crane modernization



## Make yesterday's crane work hard for you today and tomorrow

As your business evolves, you may find you need to increase the speed and lifting capacity of your crane, enhance ergonomics and operator comfort, apply new safety features and positioning capabilities, or simply replace high-maintenance, obsolete components with newer technology.

Modernizations can provide a complete transformation of your existing crane as an alternative to replacing it. So whatever your need, a modernization can be a viable option to protect and extend your original investment.

#### Rebuilding productivity

A decision to modernize is often based on a need to achieve greater performance and throughput, and sometimes to support an entirely new process. We can rebuild your old crane to meet the demands of



#### Common modernizations

Replacement of hoists, trolleys, operator cabs and controls to achieve increased capacity, speed, duty, ergonomics and/or load control.

today's high-technology standards, typically at a substantially lower cost than for a new crane.

Konecranes professionals are skilled and experienced in modernizations, large and small. We have the scale, expertise, technology and resources to modernize any make or model of overhead crane.

#### New life for vintage cranes

"Konecranes provided us with a much safer way to run our cranes. We have gained in productivity, safety, and we've had no inspection or detection problems since we've done this work. There have also been no repairs whatsoever. In the long run, this modernization is going to save us a lot of money. And when it comes to safety, we can't put a price on it. That's priceless."

> Jerome Mead Operations and Quality Manager, **AM Castle Metals**

We'll evaluate the overall condition of your crane structures and components in detail with a focus on safety, productivity, reliability, usability and remaining design life. We'll also provide a detailed report and further consultation with advice on maintenance, modernizations and future investments.

## Planning for future lifting operations

If you're considering whether a modernization is a valid option, you need a tool to help you make decisions about the future use of your cranes.

A Crane Reliability Study is an engineering assessment that evaluates the current condition of your crane and provides a theoretical estimate of its remaining design life. The study looks at structures, mechanical components and electrical systems, and highlights possible maintenance and modernization needs.

# Prolong the economic service life of your crane

If you have an older crane, safety regulations and production requirements may have changed since it was built. We can update your crane to help you maintain safety and productivity, even as production demands increase. A modernization will also help you stay in compliance with current safety requirements and may reduce the risk of failure, helping you avoid costly downtime, injuries or damage to facilities, materials or products.

#### **Electrical upgrades**

#### 1. Motors

DC and AC long-life motors are designed for hard reversing and plugging. Many options are available including AC squirrel cage motor, external blower motor and DC mill motor.

#### 2. Control system upgrade

Upgrade to a variable frequency drive. Air conditioned E-house with variable frequency controls, static stepless and DC controls are available for severe applications.

#### 3. Bridge drives

Drives can be upgraded with heavy duty foot-mounted gearboxes. Shaft-mounted motor reducers can also be applied to eliminate cross shaft maintenance and alignment issues.

#### 4. Festoon system or energy chain

Festoon systems increase safety by replacing wear-prone open conductors and collectors. Energy Chain protects the power and control cables from mechanical wear and reduces the risk of external damage.

#### 5. Radio control

Floor-operated controls allow the operator ease of mobility and a good view of the load. The controls can be equipped with real-time load data.

#### 6. Limit switches

Prevent the hook block from damaging the drum. Bridge and trolley travel limit switch protection. Collision avoidance systems, zone control and automation.

#### **Mechanical upgrades**

7. Ergonomic cab and arm chair An open cab on the crane or enclosed insulated, air conditioned cab help provide maximum visibility. A deluxe console chair offers optimum comfort to the operator.

#### 8. End trucks and wheel assemblies

Anti-friction bearings help meet increased productivity demands. Konecranes high-capacity end trucks are designed to lengthen wheel life and improve crane tracking.

### 9. Self-adjusting, bonded non-abestos, self-aligning brakes

These brakes reduce maintenance by automatically compensating for lining wear. DC AISE spring set, electric release or AC impulse-actuated shoe brakes are available.

#### 10. Hoist gear case

Uprating lift capacity. Shafts rotate on spherical bearings encapsulated in machined retainers. Helical/spur gearing is precision machined and heat treated for long life.

#### 11. Platforms

Increase safety and maintenance accessibility by adding or improving platforms.

#### 12. Girder modifications and reinforcements

We can increase or decrease the length of the girder span, which may be required during building expansions or when fitting a used crane into an existing building. We can also provide structurally improved end ties and end trucks for severe applications to address fatigue and repair issues.

#### 13. Bridge bumpers

Protect the crane and the building by installing a spring, hydraulic or rubber bridge bumper.

#### 14. Bridge brakes

Brakes for cab/floor operation. Includes electric shoe, electric/hydraulic shoe, DC spring set, or electric release disc bake.

#### 15. Hoist drums

Redesign drums for upgraded capacity and performance.

#### 16. Hook blocks

We offer hook blocks in a wide variety of sizes and configurations, including rotating blocks or specially-designed blocks for severe duty applications. We also offer common wear items such as hooks, frames, pins, sheaves, bearings and safety latches.

#### Technology upgrades

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#### 17. TRUCONNECT Remote Monitoring

The TRUCONNECT Modem Upgrade has been designed to equip a crane with a modem for TRUCONNECT Remote Monitoring. TRUCONNECT Remote Monitoring uses sensors to collect data, such as running time, motor starts, work cycles and emergency stops, providing visibility to crane usage.

#### 18. Smart Features

Smart Features are Konecranesdesigned add-ons that work together or individually to improve safety, cycle time and load positioning. They add intelligence to your crane with purpose-built software and hardware. Smart Features include Sway Control, Assisted Load Turning, End Positioning and more.

#### Open winch trolley upgrades



#### SMARTON trolley

The SMARTON trolley is built for heavy process industries and applications. The motor, gearbox and control unit are designed and manufactured in-house for excellent lifting performance and long life. The flange-mounted motors have integrated brakes, which support the proper alignment of the machinery.







#### Konecranes M-series trolley

The M-series trolley is ideal for heavyduty process use. It features integrated brake, motor and gear combined into one unit for improved reliability and fewer maintenance points. The trolley layout supports uniform wheel load distribution for longer component lifetime and the thruster disc brake has best-in-industry 200% motor torque. The M-series crane offers several trolley options for different applications such as twin hook trolleys and two hoists on the same trolley.



## Why choose Konecranes?

We provide industry-leading lifecycle services for all types and makes of industrial cranes and hoists and sustainable lifting solutions covering a full range of industrial applications. Our objective is to improve the safety, productivity and sustainability of our customers' operations.

Our service network is the largest and most extensive in the industry, servicing hundreds of thousands of assets each year of all different makes and models. You get the advantage of local inspectors and technicians with access to a wealth of knowledge from around the globe.

We take a comprehensive, systematic and collaborative approach to managing your assets throughout their lifecycle. We take time to share our findings with you, provide recommendations based on our industry-leading expertise and discuss how each action impacts your operations and the entire health of your business.



INDUSTRIAL CRANE MODERNIZATION

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## Maximize crane reliability and performance

You can depend on Konecranes well beyond installation. Upon completion of your modernization, we'll provide complete parts and maintenance manuals. We can also provide comprehensive maintenance and repair services to keep your crane performing for years to come.

#### Service programs tailored to your operations

Preventive maintenance conducted at regularly scheduled intervals can often be the most effective way to maintain and potentially extend the lifespan of your cranes. Konecranes experts can help you build a service program—from basic inspections to a comprehensive maintenance program—tailored to your operations.

#### The right parts at the right time

Keeping parts in inventory, especially in processcritical operations, can further reduce downtime when performing maintenance or repairs. Our parts experts can provide you with a comprehensive parts package specifically designed according to your application and usage requirements.

## Sustainability at every stage of the crane's lifecycle

We are committed to providing sustainable solutions and services while preventing and minimizing emissions and waste. Lifecycle thinking combined with usability, eco-efficiency and safety guide us in the design of our products and services. Our aim is to maximize the lifecycle value of our products.

Deciding to modernize instead of replace is already a more sustainable choice. And when carefully maintained, a modernized crane can last for many more years. A service program can help prevent breakdowns and keep equipment and components in use. You can also utilize predictive maintenance where service is based on actual condition and planned around production schedules, and repairs are more targeted and resource efficient.





Konecranes is a global leader in material handling solutions, serving a broad range of customers across multiple industries. We consistently set the industry benchmark, from everyday improvements to the breakthroughs at moments that matter most, because we know we can always find a safer, more productive and sustainable way. That's why, with around 16,600 professionals in over 50 countries, Konecranes is trusted every day to lift, handle and move what the world needs. In 2023, Group sales totaled EUR 4.0 billion. Konecranes shares are listed on Nasdag Helsinki (symbol: KCR).

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## KONECRANES Moves what matters.